

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

MPP

Date: 17.05.05	Job No.: see below	ADR Yes/No: N	ADR Date:	ECN #: 17- 519
Product No.: D119-646		Created By: WJ	Approved By:	
Product Name: SKIDTUBE		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM		DQA / QA Coord.	Y	PS / ED	
Production Planner	Y	SD/MR		QC Coordinator	Y	PD	
Purchasing Manager / Purchasing Coord.	Y	RA/LL		Customer Support	Y	SW / LM	
Production Engineering Coord.	Y	DD		Customer Technical Support	Y	MB / HS	
Production Engineering Coord.	N	DL		Marketing	Y	SL / WR	
Customer Order Processing	N	SL / MF		Dist. Management Coord.	Y	HM	

**Reason for Change:**  
Changes to D119-646 now FAA approved

**Documents Affected:**  
release IIN-D119-646 RevD, ICA-D119-646 RevL, MDL-D119-646 RevL, DSI9734 RevB, D2855 RevC, ~~D3072 RevB, D3047 RevD, D3848 RevL, D3886 RevC, D3887 RevE, D3888 RevF, D3905 RevE, D3906 RevF, D3972 RevC~~  
PI17-646-01, PI17-646-02, PI17-646-03, PI17-646-04, PI17-646-05, PI17-646-06  
PAR15-421, PAR15-447, PAR16-546, PAR17-574, PAR-577, PAR-583

IF APPLICABLE: NCR: 15-5366 PAR: ABOVE CAR: CIR: URF: 15-560

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	Y	MB	send updated paperwork	
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	WK	MDL-D119-646 Rev L	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.05.09
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.05.09
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.05.09
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.05.09
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		17.05.09
18	Create / Update Change Record Form / Item Card Database	Y	KJ	* see below	17.05.09
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		17.05.09
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		17.05.09
21	Update Controlled Supplier Documents (Qpulse) Database	N			17.05.09
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.05.09
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17.05.09
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			17.05.09
25					

**Description / Action:**  
release to manufacturing D119-646-041 in WIP WERE corrected to New REV.  
please update kits in stock and progress with updated copies of the IIN and ICA  
update -011/-012/-041/-111/-112/-141/-241 to CHG 005  
\* update -211/-212 to CHG 006  
update routes and BOMs  
update D119-646-041/-141/-241 in stock per D3887 RevE  
UPDATE -313/-314 TO CHG 002  
NO stock D119-646-314 Stock -> REMOVED ON W/O 162933

NO ACTION  
Freefall

MAY 25 2017

JUN 16 2017

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

H:\Forms\Engineering\approved online eng\ECNrevAA.xls

NOTE ADDED: "NOT TO SALE to Acunter"